



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DTAI-1038-043
Job Sheet 196933



Part No: DTAI-1038-043

Job Qty: 1 pcs

Part Name: Lower Cutter Installation, Long



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/25/19

Job Tracking No:

Due Date: 7/5/19 *July 26*

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: DTAI-1038-043 REV.A6 IPP REV:A 17.09.12 NEW ISSUE DD VERF:JFS IPP REV.B 17.11.23 AS PER DWG REVA.6 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	7/5/19		0.00	25.00	Small Fab - 1		AUG 09 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
105	QC 5	1 pcs	7/5/19		0.00	0.00	QC 5 - 10		AUG 09 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
110	Packaging 1-1 - Pick Kit - B4B	1 pcs	7/5/19		0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		

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				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
120	QC 4	1 pcs	7/5/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
140	Packaging 3-1 - Stock - B4B	1 pcs	7/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B

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					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
145 DC - 1 - B4B	1 pcs	7/5/19	0.00	0.00	DC - 1 - B4B	
					DC - 2 - B4B	
150 QC 21 - SA	1 pcs	7/5/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - Small Fab - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES RTV 598
 Descriptions: BATCH: S173363 exp 12/20

105 - QC5- Inspect part completeness to step on W/O

110 - Pick Kit

120 - QC4- 100% Inspect kits for completeness

140 - Identify and pack for shipping as per PPP DTAI-1038-043 Location: _____ PPP Rev: _____

145 - Document Control - Photocopy bluefile and create labels as per PPP DTAI-1038-043 Chg 001

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5501-041	Body, Lower Cutter Assembly, Long	2 1 pcs (1 ea)	100-Small Fab - 1	S201346
D5506-3	Base, Lower Cutter, Long	2 1 pcs (1 ea) ✓	100-Small Fab - 1	S197504 ✓
MS21042L4	Nut	6 3 Ea (3 ea) ✓	100-Small Fab - 1	S198112 ✓
MS27039-4-20	Screw	6 3 Ea (3 ea) ✓	100-Small Fab - 1	S180206 ✓
NAS1149D0432J	Washer	12 6 Ea (6 ea) ✓	100-Small Fab - 1	S184981 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D5501-041	1	0	0
	D5506-3	1	0	0
	MS21042L4	3	2,410	0
	MS27039-4-20	3	78	0
	NAS1149D0432J	6	200	0

Part Specifications

Specifications could not be found.

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Master Unit No 011098



Container No: S204173



Part: DTAI-1038-043

Job No: 196933

Serial No/Batch: S204173

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/09/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>196933</u> Part No. <u>DTAR-1038-043</u> <u>REU.A</u>	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
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Date: <u>AUG 23/19</u>	Sequence #: _____	QTY Affected: _____	MRB (QSI042) <u>M. Lee</u>
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Description Work Order Deviation	Disposition	Completed By
Eng. Note 9: 8A & 7B-FH2, Pwg D5506 Rev. A Reqt: Ream to final size after finishing φ0.257 Touch up bare metal with electrocally conductive chemical film material (Alodine 600) per MIL-DTL-5541. Actual: no evidence ^{Record} to demonstrate its being done in operations as needed <u>BBF: D5506-3, 196676</u>	QTY(1) φ0.257 HOLE (SLAS 9) HAS BEEN REAMED TO φ0.258 AFTER FINAL ASSY. ALL BARE ALUMINUM HAS BEEN TOUCHED UP WITH ALODINE 600. REASSEMBLED USING ORIGINAL HARDWARE. PROBEAL PR-1764 B/N _____ NO DISCREPANCIES, REWORK TO DWG	<u>AUG 23/19</u>

Root Cause	FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☒ Human Factors ☐	☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☒ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
Other/Details: _____				